

## **Forge Shop**

We manufacture a wide range of open die forgings in both carbon and alloy steels. Configurations include but are not limited to; shafts and spindles, rings, bars, discs, cylinders, sleeves and hubs. Our capacity allows weights up to 36,000 pounds, lengths up to 25 feet, and diameters up to 60 inches (see Forging Configurations on our web site for more specific dimensions). All forgings can be certified to your specific requirements by in-house non-destructive testing, or by independent destructive testing experts.



## **Equipment List**

- 1550 / 1850 ton United Hydraulic forging press
  - 18 ton Manipulator
  - Number 6, 7, and 8 forge furnaces
- 5000 lb. Erie Long Stroke forge hammer
  - 8 ton Manipulator
  - Number 4 forge furnace
- 750 / 1,000 ton Bliss forging press
  - 10 ton Manipulator
  - Number 5 forge furnace
- 600 horsepower Titusville boiler
- 3 42" HEM band saws
- 24" HEM band saw



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